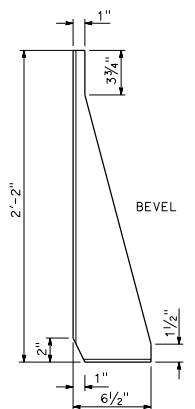
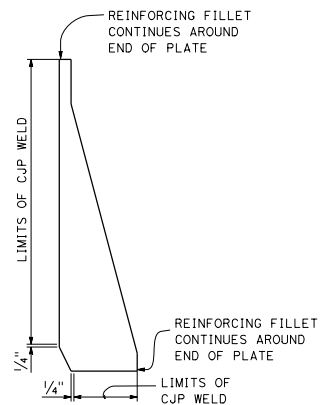
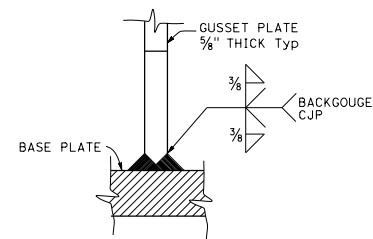
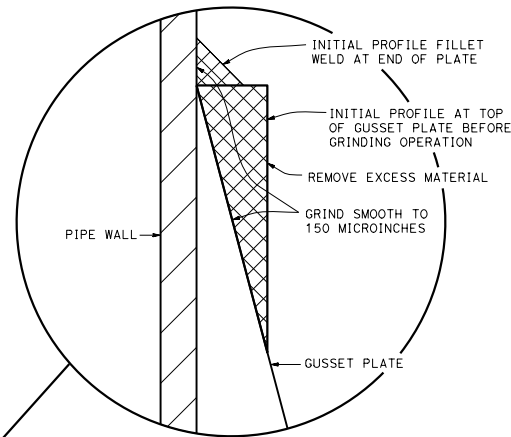
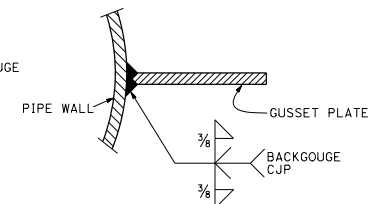
**WELD DETAILS****GUSSET PLATE**  
(Initial Shape)**GUSSET PLATE WELDING**  
(See Weld Details)**NOTES:**

1. All gussets to be same height.
2. Provide a smooth transition from gusset plate to tube.

**LEGEND:**

NEW

REMOVAL

**GUSSET PLATE GRINDING****SECTION A-A****SECTION B-B**

STATE OF CALIFORNIA  
DEPARTMENT OF TRANSPORTATION  
**OVERHEAD SIGN-TRUSS  
SINGLE POST TYPE  
GUSSET PLATE DETAILS  
CHANGEABLE MESSAGE SIGNS  
MODEL 500 AND 510**

NO SCALE

**S142**

DIS#	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET No.	TOTAL SHEETS

Stanley P. Johnson  
REGISTERED CIVIL ENGINEER

May 31, 2018  
PLANS APPROVAL DATE

No. 057795  
EXP. 3-31-20  
CIVIL  
STATE OF CALIFORNIA

THE STATE OF CALIFORNIA OR ITS OFFICERS  
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COPIES OF THIS PLAN SHEET.